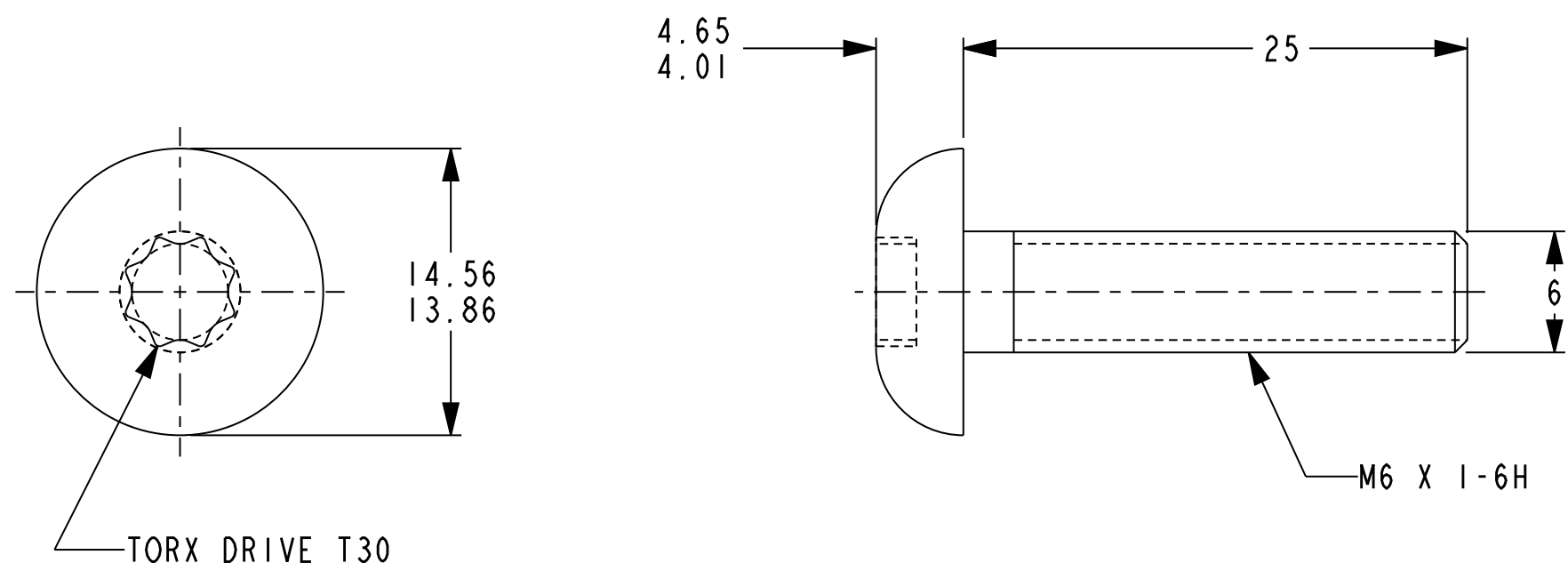
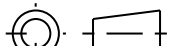


REV	ECO	DESCRIPTION	BY	DATE
01	N546	NEW RELEASE	L&T	04AUG2006
02	W721	REMOVE VENDOR INFO	JTR	03FEB2010



NOTE:
 1) THIS FASTENER SHALL COMPLY WITH DIN SPEC 7985A [DIMS FOR REF.]
 2) MATERIAL: STEEL, AGCO CMS 5576 [REF ROCKWELL C38-45]
 3) FINISH: ZINC BLACK PER ASTM B633 Fe/Zn 5 TYPE II

S P E C S			DIMENSIONS: MILLIMETER OR MILLIMETER [INCH]						THIRD ANGLE PROJECTION 	NOTICE: THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION, AND IT SHALL NOT BE USED OR REPRODUCED OR ITS CONTENTS DISCLOSED IN WHOLE OR IN PART, WITHOUT THE PRIOR WRITTEN CONSENT FROM AGCO CORPORATION.			
			TOLERANCES NOT SPECIFIED						DESIGNER T. MURRAY				
			NOMINAL METRIC DIMENSION	OVER		120	400	1000	DRAWN DATE 04AUG2006	TITLE SCREW-M6 X 1 X 25 TORX			
				TO	120	400	1000	DESIGN CONTROL JAC07					
	ABBREVIATIONS	CPS 5009	0 OR 1 DECIMAL		±0.8	±1.2	±2	±3	WEIGHT (kg/lb) .011/.02	SHEET 1/1	DRAWING NUMBER 401392X1	REVISION 02	
	DRAWING PRACTICES	ANSI 14.3	2 DECIMALS		±0.25								
	DESCRIPTION	SPEC	ANGULAR		FORMED ±1 ° OTHER ±0.5°								