APPROVED SOURCES:
ESNA CATALOG # F22 CE12698-066 PAGE 2 OR
Q SANSHING PAGE 3.

NO DEVIATION OR RESOURCING WITHOUT
CNH ENGINEERING APPROVAL

Q INDICATES AN IMPORTANT CHARACTERISTIC
REQUIRING COMPLIANCE WITH 86620212 (ENS0301)

ECO	REV	CHANGES	BY	DATE
35095162	C	MATERIAL REVISED ON SHEET 3	S. WARDLOW	22FEB10
35095162	C	SOURCE FOR SHEET 3 MATERIAL	S. WARDLOW	22FEB10
35095162	C	PERFORMANCE SPEC ADDED TO SHEET 3	S. WARDLOW	22FEB10
35076661	B	SEE SHEET 3	K HILLARD	19DEC08
35076084	A	RELEASE FOR SERVICE	K HILLARD	08DEC08

DRAWN BY 08DEC08 K HILLARD
CHECKED BY
MATERIAL BY
APPROVED BY

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METRIC
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETRES SURFACE FINISH IN MICROMETRES Ra
GENERAL TOLERANCES PER CNH DRAWING STANDARD DWGB105
GEOMETRIC DIMENSIONING AND TOLERANCING PRACTICES SHALL CONFORM TO CNH DRAWING STANDARD DWGB100
DESIGN HARD METRIC [X] SOFTMETRIC [ ]
[ ] FIRST ANGLE PROJ. [X] THIRD ANGLE PROJ.

LEXICON CODE	REFERENCE PART	REPLACES	PART STATUS

CNH MATERIAL: SEE ENGINEERING PARTS LIST
LOCAL MATERIAL: SEE NOTES
MATL SIZE

APPROX MASS	ENGRG CONT	MODEL	DWG SCALE	DOC NO.- HOM NO.
0 kg	MJ	AF MIDRANGE	3:1	

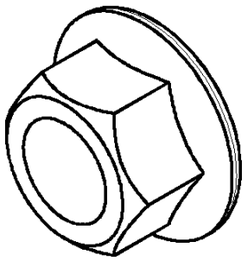
LOCAL DESCRIPTION
SECT OF

DESCRIPTION: NUT, FLANGE, CONVEYOR
SIZE / SYS: A3/PRO
SHT OF: 1 3

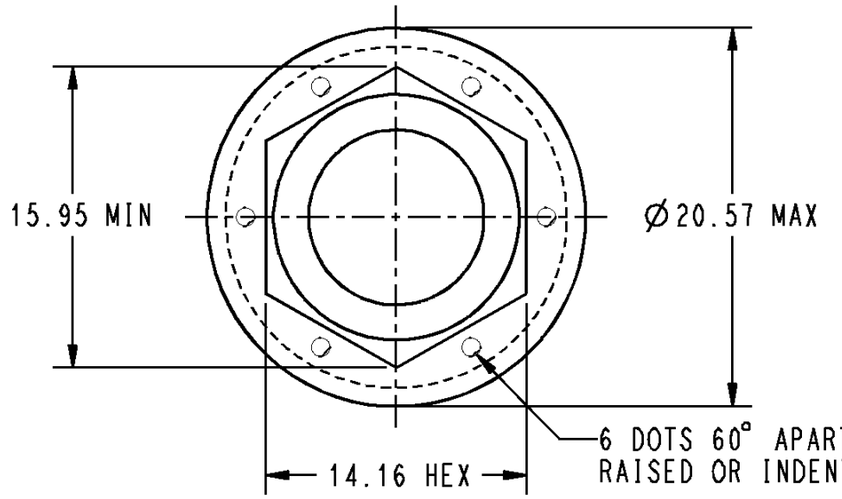
FIAT GROUP CNH
PROPERTY OF A SUBSIDIARY OF CNH GLOBAL N.V.

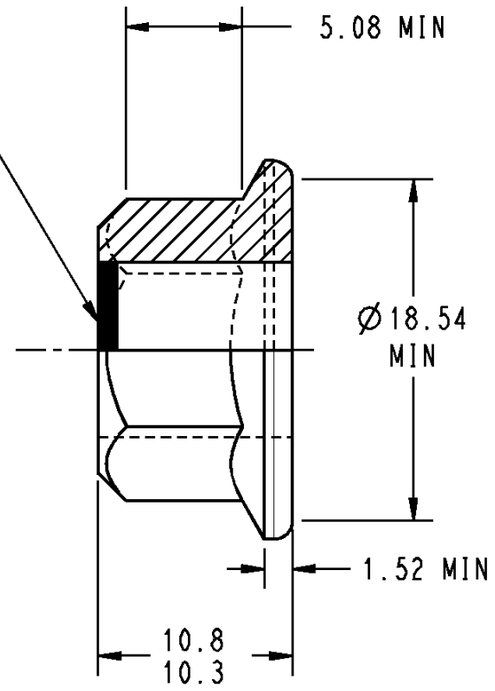
SC CLASS	CRITICAL/TOTAL SC'S	PART NUMBER
CNH1	0/3	84184082

MOD REV C



REFERENCE ISOMETRIC VIEW
SCALE 2:1





MATERIAL NOTES:

3/8-16 UNC - 2B HEX FLANGE ALL METAL LOCKNUT, GRADE G STEEL

FINISH NOTES:

CADMIUM PLATE, DICHROMATE COATING, AND WAX

PERFORMANCE NOTES:

LOCKING TORQUE AND MINIMUM TENSILE STRENGTH PER IFI 107 GRADE G.

APPROVED SOURCE:

Q ESNA
NUT - HEX FLANGE, COLLARLOK
Q F22 CE12698 - 066
0.3750 - 16UNC - 2B

NO DEVIATION OR RESOURCING WITHOUT CNH ENGINEERING APPROVAL

Q INDICATES AN IMPORTANT CHARACTERISTIC REQUIRING COMPLIANCE WITH 86620212 (ENS0301)

86513728	STD SHOP PRACTICE GUIDE
STD. NO.	DESCRIPTION

APPLICABLE STANDARDS

ECO	REV	CHANGES	BY	DATE
35095162	C	MATERIAL REVISED ON SHEET 3	S. WARDLOW	22FEB10
35095162	C	SOURCE FOR SHEET 3 MATERIAL	S. WARDLOW	22FEB10
35095162	C	PERFORMANCE SPEC ADDED TO SHEET 3	S. WARDLOW	22FEB10
35076661	B	SEE SHEET 3	K HILLARD	19DEC08
35076084	A	RELEASE FOR SERVICE	K HILLARD	08DEC08

DRAWN BY 08DEC08: K HILLARD
CHECKED BY:
MATERIAL BY:
APPROVED BY:

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GENERAL TOLERANCES PER CNH DRAWING STANDARD DWGB105

GEOMETRIC DIMENSIONING AND TOLERANCING PRACTICES SHALL CONFORM TO CNH DRAWING STANDARD DWGB100

DESIGN HARD METRIC [X] SOFTMETRIC [ ]
[ ] FIRST ANGLE PROJ.
[X] THIRD ANGLE PROJ.

LEXICON CODE	REFERENCE PART	REPLACES	PART STATUS

CNH MATERIAL: SEE ENGINEERING PARTS LIST
LOCAL MATERIAL: SEE NOTES
MATL SIZE:

APPROX MASS	ENGRG CONT	MODEL	DWG SCALE	DOC NO.- HDM NO.
0.011 kg	MJ	AF MIDRANGE	3:1	

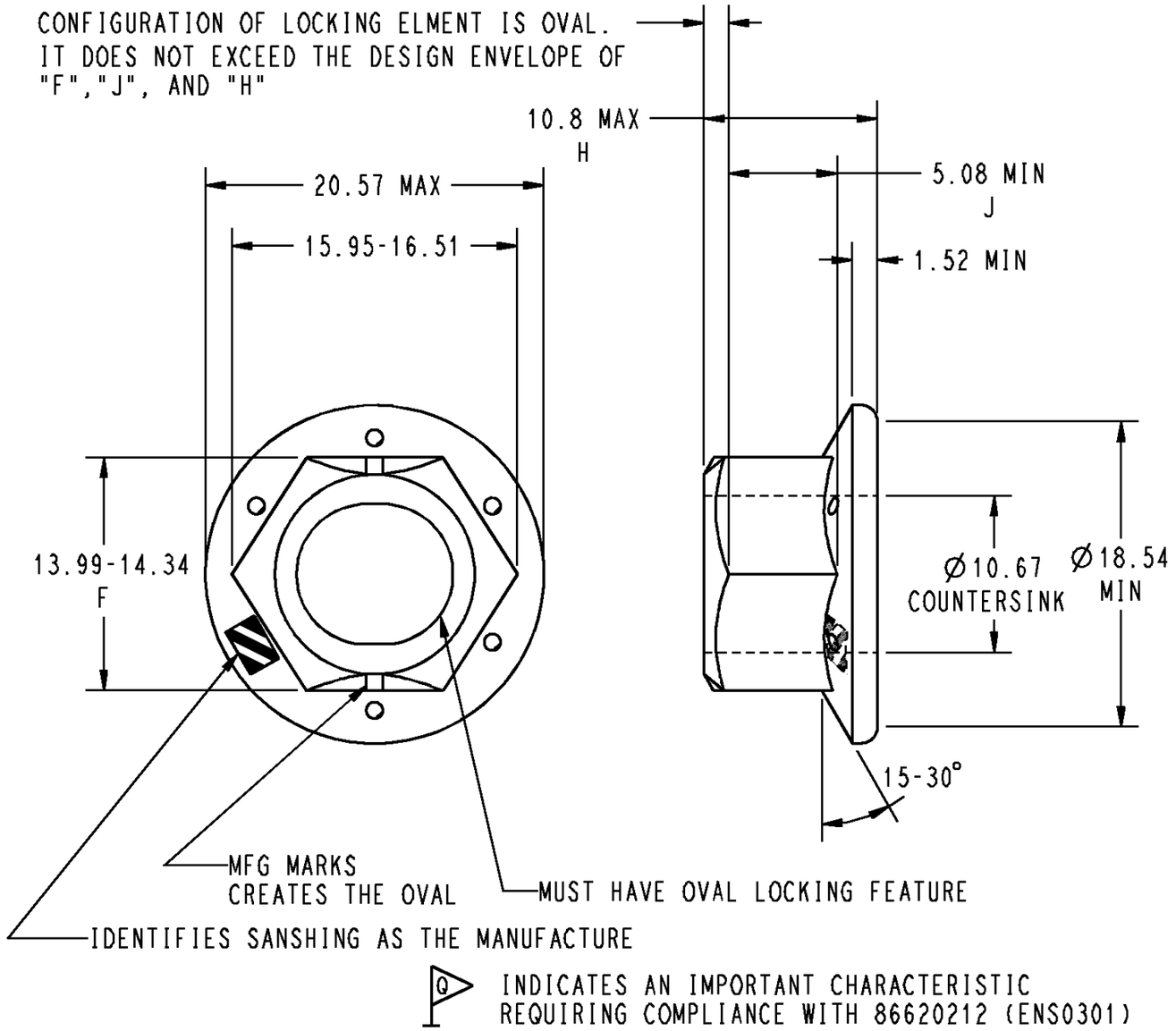
LOCAL DESCRIPTION:
SECT OF:

DESCRIPTION: NUT, FLANGE, CONVEYOR
SIZE / SYS: A3/PRO
SHT OF: 2 3

FIAT GROUP CNH
PROPERTY OF A SUBSIDIARY OF CNH GLOBAL N.V.

SC CLASS	CRITICAL/TOTAL SC'S	PART NUMBER
CNH1	0/3	84184082

MOD REV C



Q INDICATES AN IMPORTANT CHARACTERISTIC
REQUIRING COMPLIANCE WITH 86620212 (ENS0301)

MATERIAL NOTES:

3/8 - 16 UNC - 2B HEX FLANGE ALL METAL LOCKNUT,
GRADE G STEEL

FINISH NOTES:

ZINC DICHROMATE COATING AND WAX.

PERFORMANCE NOTES:

LOCKING TORQUE AND MINIMUM TENSILE STRENGTH
PER IFI 107 GRADE G
INSTALLATION 32 -34 Lb/Ft (43.4 - 46.1 Nm), CLAMP
LOAD 6950 - 11,000 Lb (30.9 - 48.9 Kn). PREVAILING
TORQUE TO MEET IFI 107.

NOTE:
PLATING CHANGES SUCH CHANGES AS
HEXAVALENT PASSIVATION TO TRIVALENT NOT ALLOWED
UNLESS APPROVED BY CNH ENGINEERING.

NO DEVIATION OR RESOURCING WITHOUT
CNH ENGINEERING APPROVAL

ECO	REV	CHANGES	BY	DATE
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35095162	C	PERFORMANCE SPEC ADDED TO SHEET 3	S. WARDLOW	22FEB10
35076661	B	ADDEDNOTE (5B)	K HILLARD	19DEC08
35076084	A	RELEASE FOR SERVICE	K HILLARD	09DEC08

DRAWN BY 08DEC08 K HILLARD
CHECKED BY
MATERIAL BY
APPROVED BY

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[ ] FIRST ANGLE PROJ.
[X] THIRD ANGLE PROJ.

LEXICON CODE	REFERENCE PART	REPLACES	PART STATUS

CNH MATERIAL: SEE ENGINEERING PARTS LIST
LOCAL MATERIAL: SEE NOTES
MATL SIZE

APPROX MASS	ENGRG CONT	MODEL	DWG SCALE	DOC NO.- HDM NO.
0.011 kg	MJ	AF MIDRANGE	3:1	

LOCAL DESCRIPTION
SECT OF

DESCRIPTION: NUT, FLANGE, CONVEYOR
SIZE / SYS: A3/PRO
SHT OF: 3 3

FLAT GROUP CNH
PROPERTY OF A SUBSIDIARY OF CNH GLOBAL N.V.

SC CLASS	CRITICAL/TOTAL SC'S	PART NUMBER
CNH1	0/3	84184082

MOD REV C

6 5 CAGE CODE: 10988 4 CLASS NO. 2 DWG REV. C